

## SWAGE DIMENSIONS TABLE

<u>Cable Diameter</u>	<u>Before Swage O.D.</u>	<u>After Swage O.D.</u>
1/16"	0.213 - 0.218	0.185 - 0.190
3/32"	0.213 - 0.218	0.185 - 0.190
1/8"	0.245 - 0.250	0.214 - 0.219
5/32"	0.292 - 0.297	0.245 - 0.250
3/16"	0.354 - 0.359	0.308 - 0.313
7/32" - (*1/4" LL)	0.422 - 0.427	0.368 - 0.375
1/4"	0.489 - 0.494	0.431 - 0.438
9/32"	0.558 - 0.563	0.492 - 0.500
5/16"	0.630 - 0.635	0.554 - 0.563
3/8"	0.698 - 0.703	0.618 - 0.625
7/16"	0.773 - 0.781	0.680 - 0.688
1/2"	0.839 - 0.844	0.741 - 0.750
9/16"	0.979 - 0.984	0.866 - 0.875
5/8"	1.104 - 1.109	0.990 - 1.000
3/4"	1.354 - 1.359	1.238 - 1.250
7/8"	1.583 - 1.593	1.425 - 1.437
1"	1.802 - 1.812	1.613 - 1.625

\* 1/4" Lifeline Fittings use 7/32" Die.

## HEX SWAGE DIMENSIONS TABLE

<u>Cable Diameter</u>	<u>Before Swage O.D.</u>	<u>"F" DIM. After Swage +/- .010</u>
1/8"	0.245 - 0.250	0.219
5/32"	0.292 - 0.297	0.25
3/16"	0.354 - 0.359	0.312
7/32" - (*1/4" LL)	0.422 - 0.427	0.375

\* 1/4" Lifeline Fittings use 7/32" Die.

